

CIGARETTE SPECIFICATION

LOUISVILLE
L&M RED 83MM REGULAR FTB - 16.5MG FTC TAR
BRAND CODE-5450 (STD)(IT)

EFFECTIVE DATE: 02/04/91
STANDARD PRODUCTION
INCREASED TAR

CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	16.5	MG/CIGT	16.0	-	18.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	62.0	MM							
FILTER LENGTH	:	21.0	MM							
TIPPING LENGTH	:	25.000	MM							
TOTAL R.T.D.	:	4.70	IN. H2O							

TIPPING PAPER : 50MM X 3000M CORK EC 701 11-430-A NOT PRE-PREF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
NON-DILUTED 27.00 8.5 X 20MM

TIPPING ADHESIVE	:	FINDLEY 355-381-01	PVA 62-050-A
	:	BULK: AJAX 563-6	PVA 61-001-A
	:	FULLER WB-3924-EL	PVA 61-458-A

SEAM ADHESIVE	:	AJAX 3654-N	PVA 61-016-A
	:	FULLER WB-3902U	PVA 61-444-A

STD. FILLER - P&A O.V.: A5150 - 12.50% L&M REGULAR FTB

NO TROPICAL FOR THE L&M REGULAR BLEND

CIGARETTE PAPER /USE UP: 27.25MM X 6500M 23CU/0.6% (E12610/K667) 10-224-A
REPLACE WITH : 27.25MM X 6700M 22CU/0.6% (E12610/K667) 10-702-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MAROON FRY #93043 (MK 9/MK 10/PROTOS) 60-512-A

PRINT DIE : L&M (BLOCK DIE)

REASON FOR CHANGE : INITIAL ISSUE - NEW BRAND START UP AT LOUISVILLE
: FACILITY,

PREPARED BY : ALLYSON M. MILBURN
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APPROVED BY:

Charles Bates

ORIGINAL SPECIFICATION

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